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875—91.5(89) Location of discharge piping outlets. The discharge from safety valves, safety relief valves, blowoff pipes and other outlets shall comply with the following:

- 91.5(1) The discharge piping shall terminate at a safe point of discharge.
- 91.5(2) When the safety valve or temperature and pressure relief valve discharge is piped away from the object to a safe point of discharge, provision shall be made for properly draining the piping.
 - 91.5(3) The size of the discharge piping shall not be reduced from the size of the relief valve.
- **91.5(4)** All discharge piping shall be comprised of appropriate metallic material identified in ASME Section II.

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