

875—91.4(89) Location of discharge piping outlets. The discharge from safety valves, safety relief valves, blowoff pipes and other outlets shall comply with the following:

91.4(1) The discharge piping terminates at a safe point of discharge.

91.4(2) When the safety valve or temperature and pressure relief valve discharge is piped away from the object to a safe point of discharge, provision is made for properly draining the piping.

91.4(3) The size of the discharge piping is not reduced from the size of the relief valve.

91.4(4) All discharge piping is comprised of appropriate metallic material identified in ASME Section II.

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