

CHAPTER 41  
SAFETY REQUIREMENTS FOR THE USE OF  
RADIATION MACHINES AND CERTAIN USES  
OF RADIOACTIVE MATERIALS

**641—41.1(136C) X-rays in the healing arts.**

**41.1(1) Scope.** This rule establishes requirements, for which a registrant is responsible, for use of X-ray equipment by or under the supervision of an individual authorized by and licensed in accordance with state statutes to engage in the healing arts or veterinary medicine. The provisions of this rule are in addition to, and not in substitution for, any other applicable provisions of these rules. The provisions of Chapter 41 are in addition to, and not in substitution for, any other applicable portions of 641—Chapters 38 to 42. All references to any Code of Federal Regulations (CFR) in this chapter are those in effect as of May 10, 2000.

**41.1(2) Definitions.** For the purpose of this chapter, the definitions of 641—Chapters 38 and 40 may also apply. The following are specific to 641—Chapter 41.

“*Accessible surface*” means the external surface of the enclosure or housing of the radiation producing machine as provided by the manufacturer.

“*Added filtration*” means any filtration which is in addition to the inherent filtration.

“*Aluminum equivalent*” means the thickness of type 1100 aluminum alloy affording the same attenuation, under specified conditions, as the material in question.

“*Attenuation block*” means a block or stack, having dimensions 20 centimeters by 20 centimeters by 3.8 centimeters, of type 1100 aluminum alloy or other materials having equivalent attenuation.

“*Automatic exposure control (AEC)*” means a device which automatically controls one or more technique factors in order to obtain at a preselected location(s) a required quantity of radiation (see also “Phototimer”). (Includes devices such as phototimers and ion chambers.)

“*Base density*” means the optical density due to the supporting base of the film alone. The base density of a film is the optical density that would result if an unexposed film were processed through the fixer, wash, and dryer, without first passing through the developer.

“*Base plus fog density*” means the optical density of a film due to its base density plus any action of the developer on the unexposed silver halide crystals. The base plus fog density can be measured by processing an unexposed film through the entire processing cycle and measuring the resultant optical density.

“*Beam monitoring system*” means a system designed to detect and measure the radiation present in the useful beam.

“*C-arm X-ray system*” means an X-ray system in which the image receptor and X-ray tube housing assembly are connected by a common mechanical support system in order to maintain a desired spatial relationship. This system is designed to allow a change in the projection of the beam through the patient without a change in the position of the patient.

“*Cassette*” means a light-tight case, usually made of thin, low X-ray absorption plastic, for holding X-ray film. One or two intensifying screens for the conversion of X-rays to visible light photons are mounted inside the cassette so that they are in close contact to the film.

“*Cephalometric device*” means a device intended for the radiographic visualization and measurement of the dimensions of the human head.

“*Certified components*” means components of X-ray systems which are subject to regulations promulgated under Public Law 90-602, the “Radiation Control for Health and Safety Act of 1968,” the Food and Drug Administration.

“*Certified system*” means any X-ray system which has one or more certified component(s).

“Coefficient of variation” or “C” means the ratio of the standard deviation to the mean value of a population of observations. It is estimated using the following equation:

$$C = \frac{s}{\bar{X}} = \frac{1}{\bar{X}} \left[ \sum_{i=1}^n \frac{(x_i - \bar{X})^2}{n-1} \right]^{1/2} \quad \text{where:}$$

$\underline{s}$  = Estimated standard deviation of the population.  
 $\bar{X}$  = Mean value of observations in sample.  
 $X_i$  =  $i^{\text{th}}$  observation in sample.  
 $n$  = Number of observations in sample.

“Computed tomography” means the production of a tomogram by the acquisition and computer processing of X-ray transmission data.

“Control chart” means a chart used to record (and control) the results of quality control testing as a function of time.

“Control limit” means the range of variation on a control chart beyond which action must be taken to correct the results of quality control testing.

“Control panel” (see X-ray control panel).

“Cooling curve” means the graphical relationship between heat units stored and cooling time.

“CT” (see “Computed tomography”).

“Dead-man switch” means a switch so constructed that a circuit closing contact can be maintained only by continuous pressure on the switch by the operator.

“Dedicated mammography equipment” means X-ray systems designed specifically for breast imaging, providing optimum imaging geometry, a device for breast compression and low dose exposure that can generate reproducible images of high quality.

“Densitometer” means an instrument which measures the degree of blackening (or radiographic density) of film due to radiation or light by measuring the ratio of the light intensity incident on the film to the light intensity transmitted by the film.

“Detents” means mechanical settings that limit or prevent the motion or rotation of an X-ray tube, cassette assembly, or image receptor system.

“Developer” means a chemical solution (alkaline) that changes the latent image (exposed silver halide crystals) on a film to a visible image composed of minute masses of black metallic silver.

“Developer replenishment” means the process, occurring as film travels past a certain point in the processor, triggering the activation of a pump, whereby fresh developer is added in small amounts to the solution in the developer tank of the processor. The purpose is to maintain the proper alkalinity, chemical activity, and level of solution in the developer tank.

“Diagnostic mammography” means mammography performed on an individual who, by virtue of symptoms or physical findings, is considered to have a substantial likelihood of having breast disease.

“Diagnostic source assembly” means the tube housing assembly with a beam-limiting device attached.

“Direct scattered radiation” means that scattered radiation which has been deviated in direction only by materials irradiated by the useful beam (see “Scattered radiation”).

“Entrance exposure rate” means the exposure free in air per unit time at the point where the center of the useful beam enters the patient.

“Equipment” (see “X-ray equipment”).

“Field emission equipment” means equipment which uses an X-ray tube in which electron emission from the cathode is due solely to the action of an electric field.

“Filter” means material placed in the useful beam to preferentially absorb selected radiations.

“*Fixer*” means a chemical solution (acidic) which removes the unexposed and undeveloped silver halide crystals from film so it will not discolor or darken with age or exposure to light. Fixer also hardens the gelatin containing the black metallic silver so film may be dried and resist damage from abrasions.

“*Fixer retention*” means the inadequate removal of fixer from the film by the water in the wash tank of the processor. Retained fixer causes eventual brown discoloration of the radiograph.

“*Fluoroscopic imaging assembly*” means a subsystem in which X-ray photons produce a visual image. It includes the image receptor(s) such as the image intensifier and spot-film device, electrical interlocks, if any, and structural material providing linkage between the image receptor and diagnostic source assembly.

“*Focal spot (actual)*” means the area projected on the anode of the X-ray tube bombarded by the electrons accelerated from the cathode and from which the useful beam originates.

“*Focal spot size*” means the area of the target or anode that is bombarded by electrons from the cathode of the X-ray tube to produce X-rays. The smaller the focal spot, the better the limited spatial resolution of the X-ray system, especially in magnification mammography.

“*Fog*” means the density added to a radiograph due to unwanted action of the developer on the unexposed silver halide crystals or by light, radiation, chemical, or heat exposure during storage, handling, and processing.

“*General purpose radiographic X-ray system*” means any radiographic X-ray system which, by design, is not limited to radiographic examination of specific anatomical regions.

“*Gonad shield*” means a protective barrier for the testes or ovaries.

“*Healing arts screening*” means the testing of human beings using X-ray machines for the detection or evaluation of health indications when such tests are not specifically and individually ordered by an individual authorized under 41.1(3)“a”(7).

“*Heat unit*” means a unit of energy equal to the product of the peak kilovoltage, milliamperes, and seconds, i.e.,  $kVp \times mA \times \text{second}$ .

“*Image contrast*” means the amount of radiographic density difference between adjacent areas resulting from a fixed amount of attenuation difference or light exposure difference.

“*Image intensifier*” means a device, installed in its housing, which instantaneously converts an X-ray pattern into a corresponding light image of higher energy intensity.

“*Image noise*” See “Radiographic noise.”

“*Image quality*” means the overall clarity and detail of a radiographic image. Limiting spatial resolution (or resolving power), image sharpness, and image contrast are three common measures of image quality.

“*Image receptor*” means any device, such as a fluorescent screen or radiographic film, which transforms incident X-ray photons either into a visible image or into another form which can be made into a visible image by further transformations.

“*Image sharpness*” means the overall impression of detail and clarity in a radiographic image.

“*Inherent filtration*” means the filtration of the useful beam provided by the permanently installed components of the tube housing assembly.

“*Kilovolts peak*” (see “Peak tube potential”).

“*kVp*” (see “Peak tube potential”).

“*kWs*” means kilowatt second.

“*Leakage technique factors*” means the technique factors associated with the diagnostic or therapeutic source assembly which are used in measuring leakage radiation. They are defined as follows:

a. For diagnostic source assemblies intended for capacitor energy storage equipment, the maximum-rated peak tube potential and the maximum-rated number of exposures in an hour for operation at the maximum-rated peak tube potential with the quantity of charge per exposure being 10 millicoulombs, i.e., 10 milliamperere seconds, or the minimum obtainable from the unit, whichever is larger.

b. For diagnostic source assemblies intended for field emission equipment rated for pulsed operation, the maximum-rated peak tube potential and the maximum-rated number of X-ray pulses in an hour for operation at the maximum-rated peak tube potential.

c. For all other diagnostic or therapeutic source assemblies, the maximum-rated peak tube potential and the maximum-rated continuous tube current for the maximum-rated peak tube potential.

“*Linear attenuation coefficient*” or “ $\mu$ ” means the quotient of  $dN/N$  divided by  $dl$  when  $dN/N$  is the fraction of uncharged ionizing radiation that experience interactions in traversing a distance  $dl$  in a specified material.

“*Line-voltage regulation*” means the difference between the no-load and the load line potentials expressed as a percent of the load line potential. It is calculated using the following equation:

$$\text{Percent line-voltage regulation} = 100 (V_n - V_l) / V_l$$

where

$V_n$  = No-load line potential and

$V_l$  = Load line potential.

“*mAs*” means milliamperere second.

“*Maximum line current*” means the root-mean-square current in the supply line of an X-ray machine operating at its maximum rating.

“*Mobile X-ray equipment*” (see “X-ray equipment”).

“*PBL*” (see “Positive beam limitation”).

“*Phototimer*” means a method for controlling radiation exposures to image receptors by the amount of radiation which reaches a radiation-monitoring device(s). The radiation-monitoring device(s) is part of an electronic circuit which controls the duration of time the tube is activated (see “Automatic exposure control”).

“*PID*” (see “Position indicating device”).

“*Portable X-ray equipment*” (see “X-ray equipment”).

“*Position indicating device*” means a device on dental X-ray equipment used to indicate the beam position and to establish a definite source-surface (skin) distance. It may or may not incorporate or serve as a beam-limiting device.

“*Positive beam limitation*” means the automatic or semiautomatic adjustment of an X-ray beam to the size of the selected image receptor, whereby exposures cannot be made without such adjustment.

“*Processor*” means an automated device which transports film in a controlled manner by a system of rollers through specialized sections where developing, fixing, washing, and drying of the film occur.

“*Protective apron*” means an apron made of radiation-absorbing materials used to reduce radiation exposure.

“*Protective glove*” means a glove made of radiation-absorbing materials used to reduce radiation exposure.

“*Quality assurance*” means the overall program of testing and maintaining the highest possible standards of quality in the acquisition and interpretation of radiographic images.

“*Quality control*” means the actual process of testing and maintaining the highest possible standards of quality in equipment performance and the acquisition and interpretation of radiographic images.

“*Radiation therapy simulation system*” means a radiographic or fluoroscopic X-ray system intended for localizing the volume to be exposed during radiation therapy and confirming the position and size of the therapeutic irradiation field.

“*Radiograph*” means an image receptor on which the image is created directly or indirectly by an X-ray pattern and results in a permanent record.

“*Radiographic contrast*” means the magnitude of optical density difference between structures of interest and their surroundings, or between areas of film receiving different amount of X-ray or visible light exposure.

“*Radiographic noise*” means unwanted fluctuations in optical density on the screen-film image.

“*Rating*” means the operating limits as specified by the component manufacturer.

“*Recording*” means producing a permanent form of an image resulting from X-ray photons.

“*Repeat (or reject) analysis*” means a systematic approach to determine the causes for radiographs being discarded or repeated, or both.

“*Replenishment rate*” means the amount of chemicals added in order to maintain the proper chemical activity of developer and fixer solutions.

“*Response time*” means the time required for an instrument system to reach 90 percent of its final reading when the radiation-sensitive volume of the instrument system is exposed to a step change in radiation flux from zero sufficient to provide a steady state midscale reading.

“*Safelight*” means a source of minimal visible light in a darkroom, produced at frequencies (colors) to which the film is insensitive, protecting the film from unwanted exposure (fog) while allowing personnel to function more efficiently and safely.

“*Screen*” means microscopic phosphor crystals on a plastic support used in conjunction with either single or double emulsion film; the screen emits visible light when exposed to X-radiation, creating a latent image on X-ray film.

“*Screen-film combination*” means a particular intensifying screen used with a particular type of film. Care must be taken to match the number of screens (one or two) to the number of emulsions coating the film and to match the light output spectrum of the screen to the light sensitivity of the film.

“*Screen-film contact*” means the close proximity of the intensifying screen to the emulsion of the film, necessary in order to achieve a sharp image on the film.

“*Sensitometer*” means a device used to reproducibly expose a piece of film to a number of different levels of light intensity.

“*Sensitometric strip*” means a sheet of film exposed by a sensitometer, resulting in a gray scale range. Such strips are used to measure the range of densities, from minimum to maximum, resulting from a reproducible set of exposures.

“*Sensitometry*” means a quantitative measurement of the response of film to exposure and development. Sensitometry is used to test the processor setup and stability.

“*SID*” (see “Source-image receptor distance”).

“*Source*” means the focal spot of the X-ray tube.

“*Source-image receptor distance*” means the distance from the source to the center of the input surface of the image receptor.

“*Spot check*” means a procedure which is performed to ensure that a previous calibration continues to be valid.

“*Spot film*” means a radiograph which is made during a fluoroscopic examination to permanently record conditions which exist during that fluoroscopic procedure.

“*Spot-film device*” means a device intended to transport or position a radiographic image receptor between the X-ray source and fluoroscopic image receptor. It includes a device intended to hold a cassette over the input end of an image intensifier for the purpose of making a radiograph.

“*Stationary X-ray equipment*” (see “X-ray equipment”).

“*Technique factors*” means the following conditions of operation:

a. For capacitor energy storage equipment, peak tube potential in kV and quantity of charge in mAs;

b. For field emission equipment rated for pulsed operation, peak tube potential in kV, and number of X-ray pulses;

c. For CT X-ray systems designed for pulsed operation, peak tube potential in kV, scan time in seconds, and either tube current in mA, X-ray pulse width in seconds, and the number of X-ray pulses per scan, or the product of tube current, X-ray pulse width, and the number of X-ray pulses in mAs;

d. For CT X-ray systems not designed for pulsed operation, peak tube potential in kV, and either tube current in mA and scan time in seconds, or the product of tube current and exposure time in mAs and the scan time when the scan time and exposure time are equivalent; and

e. For all other equipment, peak tube potential in kV, and either tube current in mA and exposure time in seconds, or the product of tube current and exposure time in mAs.

“*Tomogram*” means the depiction of the X-ray attenuation properties of a section through the body.

“*Tube rating chart*” means the set of curves which specify the rated limits of operation of the tube in terms of the technique factors.

“*Useful beam*” means the radiation emanating from the tube housing port or the radiation head and passing through the aperture of the beam-limiting device when the exposure controls are in a mode to cause the system to produce radiation.

“*Variable-aperture beam-limiting device*” means a beam-limiting device which has capacity for stepless adjustment of the X-ray field size at a given SID.

“*Viewbox*” means a device by which a uniform field of white light is transmitted through an X-ray so that the image on the film may be seen.

“*Visible area*” means that portion of the input surface of the image receptor over which incident X-ray photons are producing a visible image.

“*X-ray control panel*” means a device which controls input power to the X-ray high-voltage generator and the X-ray tube. It includes equipment such as timers, phototimers, automatic brightness stabilizers, and similar devices, which control the technique factors of an X-ray exposure.

“*X-ray equipment*” means an X-ray system, subsystem, or component thereof. Types of X-ray equipment are as follows:

a. “*Mobile X-ray equipment*” means X-ray equipment mounted on a permanent base with wheels or casters for moving while completely assembled.

b. “*Portable X-ray equipment*” means X-ray equipment designed to be hand-carried.

c. “*Stationary X-ray equipment*” means X-ray equipment which is installed in a fixed location.

“*X-ray exposure control*” means a device, switch, button or similar means by which an operator initiates or terminates the radiation exposure. The X-ray exposure control may include such associated equipment as timers and backup timers.

“*X-ray field*” means that area of the intersection of the useful beam and any one of the set of planes parallel to and including the plane of the image receptor, whose perimeter is the locus of points at which the exposure rate is one-fourth of the maximum in the intersection.

“*X-ray high-voltage generator*” means a device which transforms electrical energy from the potential supplied by the X-ray control to the tube operating potential. The device may also include means for transforming alternating current to direct current, filament transformers for the X-ray tube(s), high-voltage switches, electrical protective devices, and other appropriate elements.

“*X-ray system*” means an assemblage of components for the controlled production of X-rays. It includes minimally an X-ray high-voltage generator, an X-ray control, a tube housing assembly, a beam-limiting device, and the necessary supporting structures. Additional components which function with the system are considered integral parts of the system.

“*X-ray table*” means a patient support device with its patient support structure (tabletop) interposed between the patient and the image receptor during radiography or fluoroscopy. This includes, but is not limited to, any stretcher equipped with a radiolucent panel and any table equipped with a cassette tray (or bucky), cassette tunnel, image intensifier, or spot-film device beneath the tabletop.

**41.1(3) Administrative controls.**

a. Registrant. The registrant shall be responsible for maintaining and directing the operation of the X-ray system(s) under the registrant's administrative control and for having the following minimum tests performed every two years by a registered service facility:

1. Medical/chiropractic: timer accuracy, exposure reproducibility, kVp accuracy as set forth in 41.1(6), and light field/X-ray field alignment as set forth in 41.1(6).
2. Dental/podiatry: timer accuracy, exposure reproducibility and kVp accuracy as set forth in 41.1(7).
3. Fluoroscopic: entrance exposure rate (641—41.1(5) "c"), minimum SSD (641—41.1(5) "f").
4. Veterinary systems are exempt from the above testing requirements.

All service and installation shall be performed by persons registered under 641—subrule 39.3(3). The registrant or the registrant's agent shall ensure that the requirements of these rules are met in the operation of the X-ray system(s).

(1) An X-ray system which does not meet the provisions of these rules shall not be operated for diagnostic or therapeutic purposes unless so directed by the agency.

(2) Individuals who will be operating the X-ray systems shall be adequately instructed in safe operating procedures and be competent in the safe use of the equipment in accordance with 641—Chapter 42 as applicable. The individual's permit to practice shall be posted in the immediate vicinity of the general work area and visible to the public.

(3) A chart shall be provided in the vicinity of the diagnostic X-ray system's control panel which specifies, for all examinations performed with that system, the following information:

1. Patient's anatomical size versus technique factors to be utilized;
2. Type and size of the film or film-screen combination to be used;
3. Type and focal distance of the grid to be used, if any;
4. Source to image receptor distance to be used, except for dental intra-oral radiography; and
5. Type and location of placement of human patient shielding to be used (e.g., gonad).

(4) Written safety procedures shall be provided to each individual operating X-ray equipment, including patient holding and any restrictions of the operating technique required for the safe operation of the particular X-ray system. The operator shall be able to demonstrate familiarity with these procedures.

(5) Except for patients who cannot be moved out of the room, only the staff and ancillary personnel required for the medical procedure or training shall be in the room during the radiographic exposure. Other than the patient being examined:

1. All individuals shall be positioned such that no part of the body will be struck by the useful beam unless protected by 0.5 millimeter lead equivalent.
2. Staff and ancillary personnel shall be protected from the direct scatter radiation by protective aprons or whole body protective barriers of not less than 0.25 millimeter lead equivalent.
3. Human patients who cannot be removed from the room shall be protected from the direct scatter radiation by whole body protective barriers of 0.25 millimeter lead equivalent or shall be so positioned that the nearest portion of the body is at least 2 meters from both the tube head and the nearest edge of the image receptor.